BMW Group Dealer: 32711/06 Model: M2

Development code: G87 Model code: 13DM Lead type: 13DM

## Tightening torques

REP-REP-P-3133100-G80\_AZD

Used in 16

Spring strut support bearing to shock absorber

M14 71Nm Renew nut.

Used in 18

Special tool to the swivel bearing

Tightening torque 20Nm

Used in 18

Spring strut to swivel bearing

M10 Tightening torque 56Nm Renew screw and nut.

Tightening via screw.

Used in 19

Spring strut support bearing to body

M8 Snug torque 28Nm Renew screws. Angle of rotation 180°

Used in 20

Front anti-roll bar link to anti-roll bar/spring strut

M10 tightening torque 56Nm Renew nut.

Used in 21

Brake disc to front wheel hub

M8 Tightening torque 16Nm Renew screw.

Used in 23

Brake caliper on stud bolt of the front swivel bearing

M12 Replace nuts.	<b>Tightening torque</b> 95Nm
	Used in 2
Tie rod end to swivel bearing	
M14 Renew nut.	<b>Tightening torque</b> 165Nm
	Used in 2
Wishbone to swivel bearing	
M14 Renew nut.	<b>tightening torque</b> 175Nm
	Used in
Tension strut to swivel bearing	
M14 Renew nut.	<b>tightening torque</b> 175Nm
	Used in
Brake disc to front wheel hub	
M8	tightening torque 16Nm
	Used in
Brake disc to rear wheel hub	
M8	tightening torque 16Nm
	Used in
Lug bolts	
M14 / SW17 Screw in lug bolts and evenly tighten crosswise by hand in order to center the wheel rim.	tightening torque 140Nm Check 140Nm
Tighten lug bolts to the prescribed tightening torque with a calibrated torque wrench in a crosswise sequence.	
Check all the lug bolts in the same order or retighten to the prescribed tightening torque again.	